

Work Order ID 129101

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Blue

129101

Page 1

Item ID: D206-642-312BL Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube RH, Low & High Gear (Acl Blue)
 Start Date: 1/28/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/27/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	Q		DAS 65 9-89						MCS 1504-14
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							IX DAS 28 9-89 APR 15 2015
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-312 CHG008								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							DAS 6 9-89 DAS 27 9-89 APR 13 2015
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							IX DAS 28 9-89 APR 15 2015
Quality Control									

B129092

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Item ID: D206-642-312BL Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube RH, Low & High Gear (Ael Blue)
 Start Date: 1/28/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/27/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-312								
	Location: <u>BSK 002</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAG
ES
9-02

15-04-19

MLJ 1504-16

MLJ 1504-16

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Work Order ID: 129101

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Parent Item: D206-642-312BL

***D206-642-312RI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: J 05.10.11 Added D3429-1 per CHG004KJ/CP/JLM/EC
 IPP Rev: K 07-12-04 ECN 1080p DD verified by: ec
 IPP Rev: L 08-09-29 as per DSI9421 DD verified by: EC IPP
 Rev: M 09-03-02 as per DSI9440 rev.a verified by: EC
 IPP Rev: N 09-03-03 as per DSI9421 rev.b verified by: EC IPP Rev: O
 as per REV.N DD 10.04.19 verified by: EC IPP Rev: P 14.04.25
 ECN14-520 DD verf: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-642-341

Manufactured No

110

Each

1.0000

1

1

D206-642-341

Replacement Skidtube, Low & High Gear with Standard Wearplates Fits LH or RH

DAS
28
9-89

Location

Loc Qty

Loc Code

FG070

1

120001

1

D206-648-013

Manufactured No

110

Each

9.0000

1

1

D206-648-013

Ground Handling Wheel Modification

DAS
28
9-89

Blue

Location

Loc Qty

Loc Code

PKG013

9

115114

5

121960

4

ATTN: D3414-04 BLUE

APR 14 2015

DAS
08 DAS
9-89 27
9-89

129092

**

25

15-04-14

**

1

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Work Order ID: 129101

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Parent Item: D206-642-312BL

***D206-642-312RI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2932-2

Manufactured No

110

Each

14.0000

1

1

D2932-2

206 Saddle Right Side

DAS
08 27
9-09 5-09

DAS
28
9-08

Location

Loc Qty

Loc Code

ST392

4

114497

4

ST396

8

121748

1

122848

3

125059

4

ST403

2

121757

1

125656

1

BLUE

D2933-2

Manufactured No

110

Each

10.0000

1

1

D2933-2

206 Saddle Right

APR 14 2015

DAS
08 27
9-09 5-09

DAS
28
9-08

Location

Loc Qty

Loc Code

ST389

5

114499

5

ST396

5

122867

4

125657

1

BLUE

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Parent Item: D206-642-312BL

***D206-642-312RI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15 **DAS**

Start Qty: 1.00

Required Qty: 1.00 **CS**

D2938-2	Manufactured	No	110	Each	12.0000	1	1	
D2938-2								**
206 Saddle								DAS 27 5-89

Location	Loc Qty	Loc Code
ST390	3	
114500	3	
ST395	8	
121869	4	
123741	4	
ST403	1	
125658	1	

DAS
28
9-89

BLUE

D2939-2

Manufactured No

110 Each 15.0000 1 1

D2939-2

206 Saddle

Location	Loc Qty	Loc Code
ST391	4	
114501	4	
ST395	9	
113594	1	
122887	4	
125098	4	
ST396	1	
121748	1	
ST403	1	
125659	1	

DAS
28
9-89

BLUE

APR 14 2015

DAS DAS
CS 27
9-89 9-89

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Parent Item: D206-642-312BL

***D206-642-312RI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

AN3-41A

Purchased

No

110

Each

865.0000

8

8

AN3-41A

Bolt

DAS

66

9-89 DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

ST338a

802

123355

802

ST347

43

123355

43

D2652

Manufactured

No

110

Each

274.0000

16

16

D2652

Bushing

129992

DAS

66

9-89

DAS

27

9-89

APR 14 2015

Location

Loc Qty

Loc Code

FG

45

31985

45

ST009

26

127633

26

ST012a

203

123711

32

124422

171

DAS
28
9-89

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Parent Item: D206-642-312BL

***D206-642-312RI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

2,523.000

8

8

DAS DAS

03 27

9-89 9-89

MS21042L3

Nut

131624

Location

Loc Qty

Loc Code

DAS
28
9-89

FP001

420

M130922

420

ST305

2100

M130799

5

M131264

1095

M131317

1000

ST307

3

123900

3

NAS1149D0363J

Purchased

No

110

Each

1,481.000

8

8

NAS1149D0363J

Washer

131618

APR 14 2015

Location

Loc Qty

Loc Code

DAS
28
9-89

CA

673

m130799

673

FP001

144

m126319

144

GA

657

m128429

657

ST269

7

122378

7

DAS
27
03 9-89
9-89

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Parent Item: D206-642-312BL

D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

AN5-10A Purchased No

110 Each 99.0000 4 4

DAS

CS

9-89

AN5-10A

BOLT

131624

DAS

28

9-89

Location

Loc Qty

Loc Code

GA

51

122800

51

ST338

48

M131305

48

AN5-11A Purchased No

110 Each 196.0000 4 4

DAS

CS

9-89

AN5-11A

BOLT

DAS

28

9-89

Location

Loc Qty

Loc Code

ST299A

196

M126105

196

NAS1149D0563J Purchased No

110 Each 1,836.000 8 8

DAS

CS

9-89

NAS1149D0563J

Washer

APR 14 2015

DAS

28

9-89

Location

Loc Qty

Loc Code

GA

130

m125807

130

ST260a

400

m130799

400

ST269

306

16527

4

m128257

302

ST271

1000

m131026

1000

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Parent Item: D206-642-312BL

***D206-642-312RI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

AN4-6A Purchased No 110 Each 2,118.000 12 12

AN4-6A

BOLT

DAS
68 27
9-89 5-89

DAS
28
9-89

Location	Loc Qty	Loc Code
CA	43	
M128403	43	
ST325A	2067	
16067	2	
M126317	65	
M128634	100	
M130716	200	
M130851	100	
M131153	1600	12
ST345	8	
M128403	8	

NAS1149D0463J

Purchased No

110 Each 4,685.000 24 24

NAS1149D0463.J

WASHER

DAS
28
9-89

Location	Loc Qty	Loc Code
CA	397	
M129682	397	
GA	408	
M129390	408	
ST260a	1153	
M129390	1153	
ST269	2727	
M129390	4	
M130799	2723	24

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DAS
68 27
9-89 5-89

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Parent Item: D206-642-312BL

***D206-642-312RI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased No

110 Each

3,925.000

12

12

DAS

MS21042I 4

Locknut

**

131803

DAS
06
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

2646

m130799

1446

m131340

1200

ST305

533

426

426

m128300

8

m130922

99

D3407-043

Manufactured No

110

Each

17.0000

1

1

DAS

D3407-043

Tow Ring

**

DAS
06
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

st530

11

120517

11

ST532

6

114527

6



D3456-1

Manufactured No

110

Each

92.0000

1

1

DAS

D3456-1

Washer

**

128456

DAS
03
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST040

85

121045

85

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Work Order ID: 129101

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Parent Item: D206-642-312BL

***D206-642-312RI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D3457-1 Manufactured No 110 Each 52.0000 2 2 **DAS**
D3457-1 ****** 129758 **DAS**
Washer 27 9-89
6-89

DAS
28
9-89

Location	Loc Qty	Loc Code
FG	10	
32409	10	
ST040	42	
121777	18	
127393	24	

MS21043-4

Purchased No

110 Each 1,146.000 1 1

MS21043-4

Nut

131697

DAS
28
9-89

Location	Loc Qty	Loc Code
FG	40	
104603	40	
GA	490	
m128798	490	
ST304	616	
m128798	582	
m128818	34	

DAS
DAS
06 27
9-89 9-89

AN4C5A

Purchased No

110 Each 66.0000 1 1

AN4C5A

Bolt

DAS
28
9-89

Location	Loc Qty	Loc Code
FP001	19	
M128403	19	
ST345	47	
M130466	47	

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DAS
DAS
06 27
9-89 9-89

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Work Order ID: 129101

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Parent Item: D206-642-312BL

***D206-642-312RI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Purchased

No

110

Each

414.0000

1

1

DAS

~~28~~

~~9-89~~

DAS

~~27~~

~~9-89~~

NAS1149C0463R

Washer

DAS

~~28~~

~~9-89~~

Location

Loc Qty

Loc Code

FP001

100

m127306

100

ST271

314

m128401

314

D3413-1

Manufactured

No

110

Each

46.0000

1

1

129085

DAS

~~28~~

~~9-89~~

DAS

~~27~~

~~9-89~~

D3413-1

O-Ring

DAS

~~28~~

~~9-89~~

Location

Loc Qty

Loc Code

FP001

1

112309

1

st530

45

110715

9

114489

4

121783

8

125157

12

127411

12

BLUE

D2712

Manufactured

No

110

Each

473.0000

10

10

115158

DAS DAS

~~27~~

~~9-89~~

~~27~~

~~9-89~~

APR 14 2015

D2712

Set Screw

DAS

~~28~~

~~9-89~~

Location

Loc Qty

Loc Code

FG

55

29962

55

ST009

168

121858

4

124450

164

ST012a

250

127910

250

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Work Order ID: 129101

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Parent Item: D206-642-312BL

***D206-642-312BI ***

Parent Item Name: Skidtube RH, Low & High Gear (Ael Blue)

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 1.00

Required Qty: 1.00

D2934

Manufactured No

110

Each

53.0000

2

2

DAS

08

9-89 DAS

27

8-89

D2934

Saddle Spacer

**

1288/0

DAS

28

9-89

Location

Loc Qty

Loc Code

FG

6

31929

6

ST025A

47

121765

25

123631

22

D2935

Manufactured No

110

Each

70.0000

2

2

**

D2935

Saddle Spacer

DAS

DAS

APR 14 2015

08

27

9-89

8-89

DAS

28

9-89

Location

Loc Qty

Loc Code

FG

6

31793

6

ST014

29

120514

29

ST025A

35

121970

35